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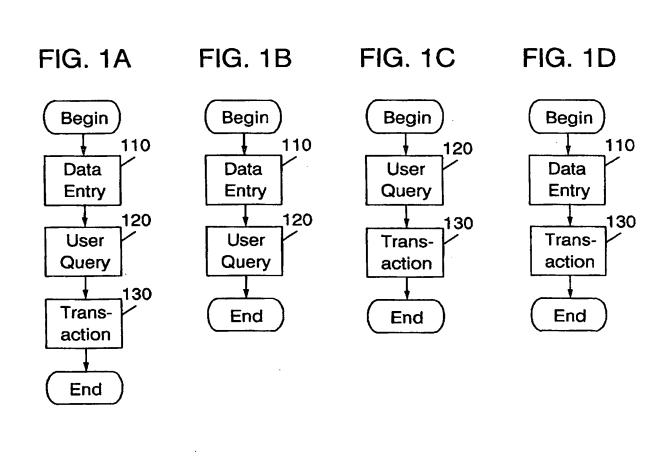
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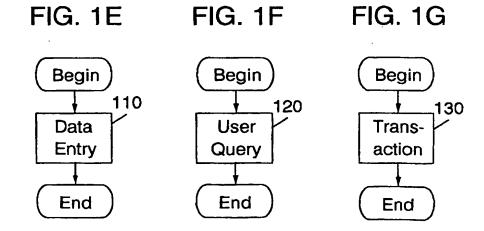
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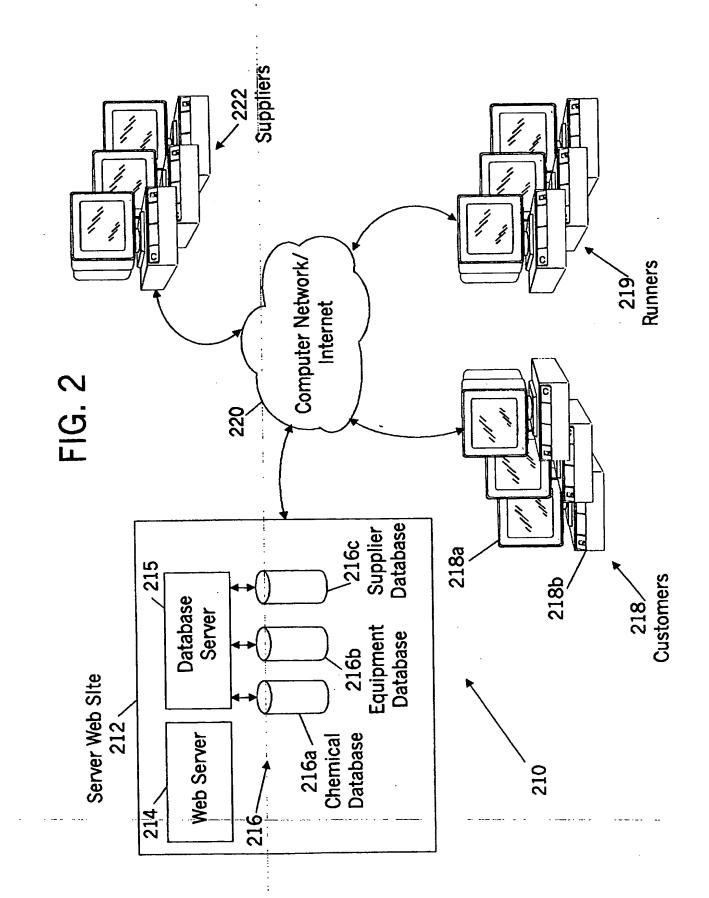
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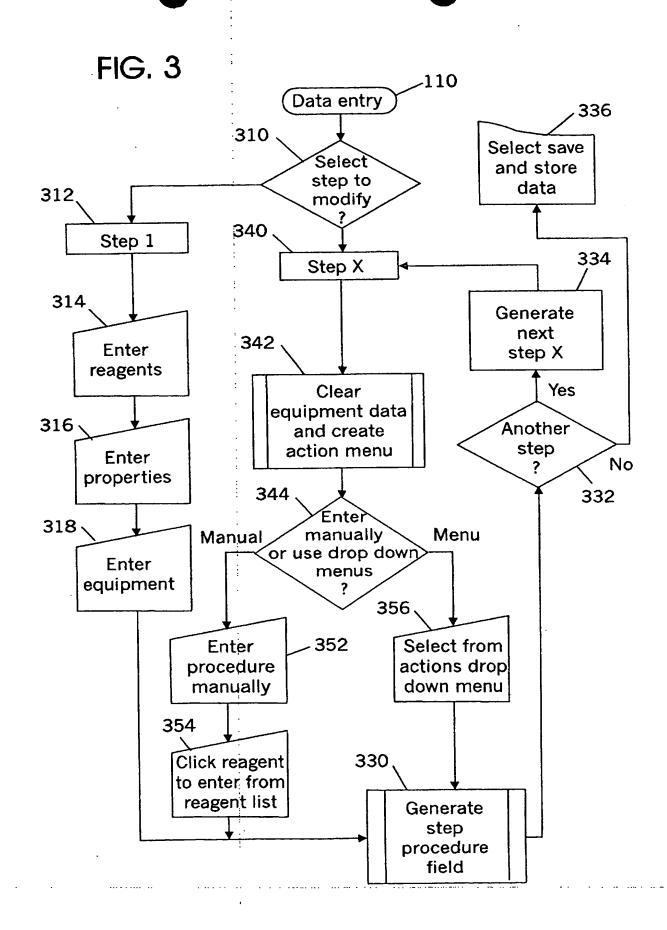
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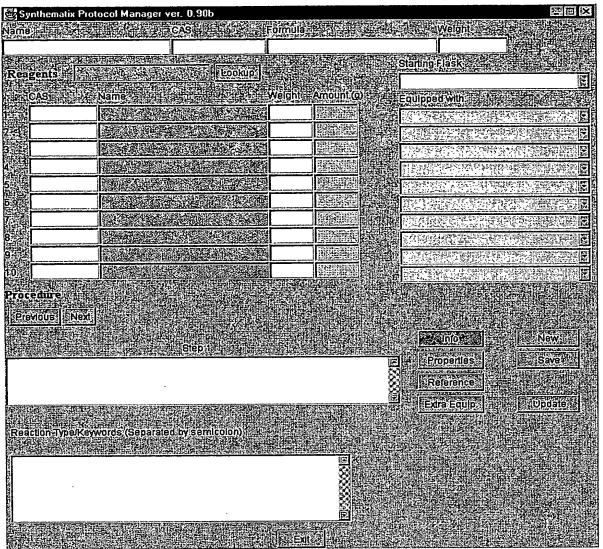


FIG. 4

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	118-69-4	Benzene, 1,3-dichloro-2-m			
	度 121-14-2 表 70-34-8	Benzene, 1-methyl-2,4-din Benzene, 1-fluoro-2,4-din			
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	2104-51-8 827-52-1	Benzene, butyl- Benzene, cyclohexyl-		X Figure	
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FIG. 5

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FIG. 6

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FIG. 7

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FIG. 8

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FIG. 9

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FIG. 10

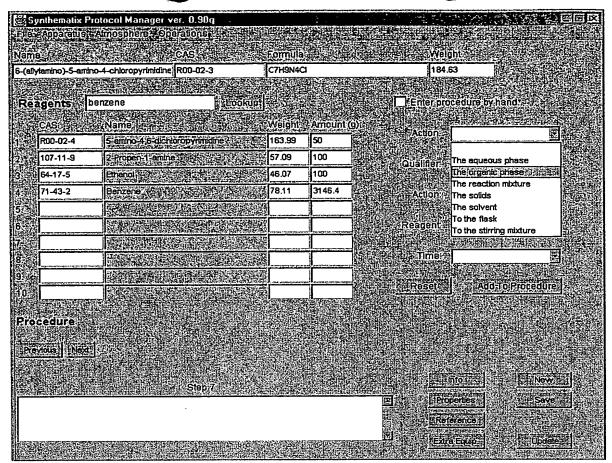


FIG. 11

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mino)-5-amin	o-4-chloropyrimidine		Formulas C7H9N4CI			Weights 184.63		
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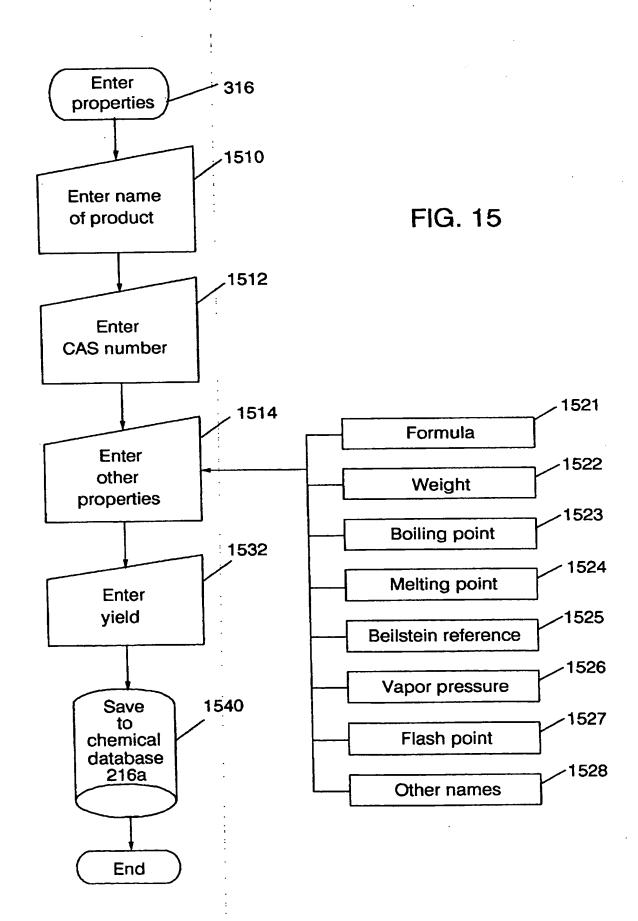
FIG. 12

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FIG. 13

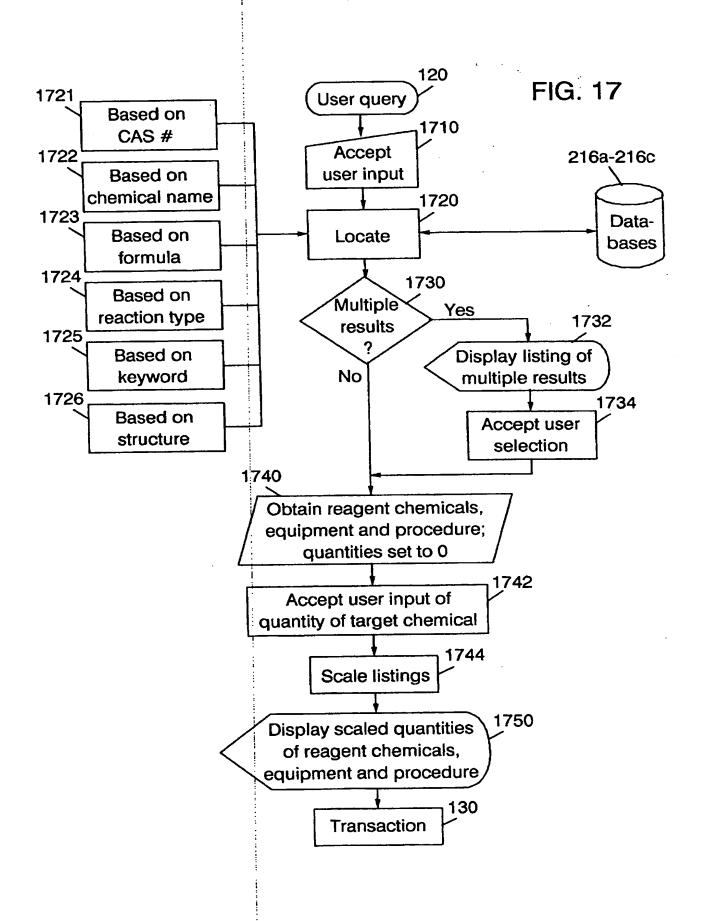
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FIG. 14



(§) Alles Abraelius (Alinosoliele 2008 tillois				
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8 Page 22				
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FIG. 16



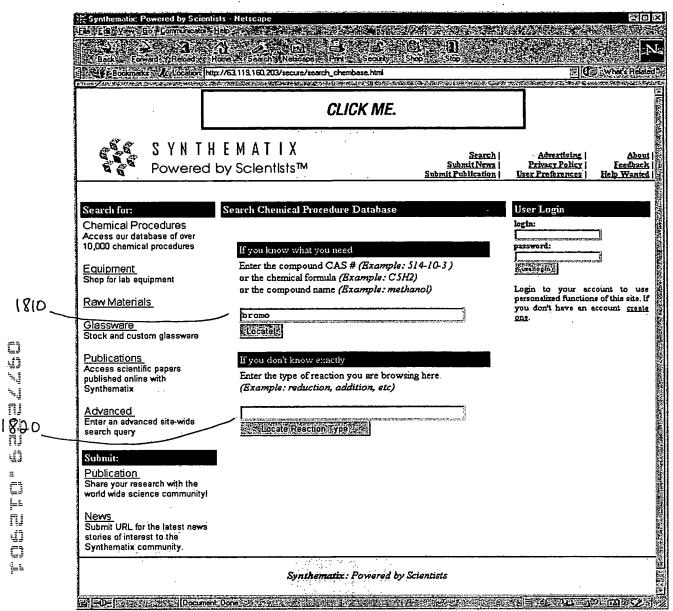


FIG. 18





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alpha-bromo-p-toluene boronic acid

n-Butyl-2-bromopropionate

(6-Bromo-2,2-diphenylbenzo[1,3]dioxol-5-yl)methanol

(6-Bromo-2,2-dimethylbenzo[1,3]dioxol-5-yl)methanol 6-bromo-2,2-diphenylbenzo[1,3]dioxole-5-carbaldehyde

6-bromo-3,4-[(diphenylmethylene)dioxy]-benzaldehyde ethanediyl

<u>acetal</u>

1-Benzhydryl-3-bromoazetidine

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FIG. 19

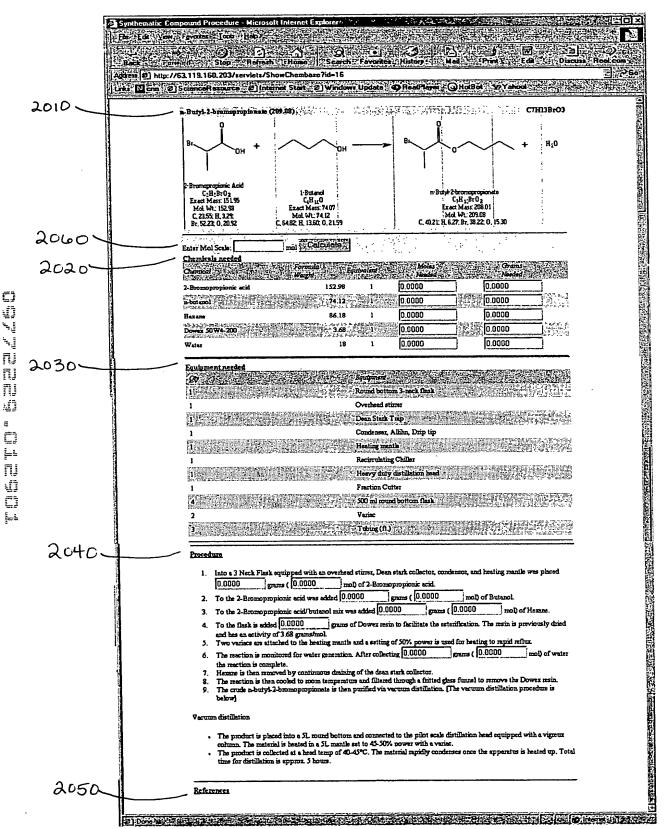


FIG. 20

Fie Ba	Thematic Compound Procedure - Microrolt Internet Explain CO Very Control Code (160) CO Very Control Code (160) CO Very Code (160) CO Very Code (160) CO Very Code (160)
2010	2 Brongregionic Acid C.H.BrO2 Exect Mass 151.95 Mol Wt. 152.98 C. 235.84 C.
2060	Br. 5223; 0, 20,92
2060	Chemical perded Formula Equivalent Needed Moles Orania
2030	Water 18 1 12.0000 216.0000
The state of the s	Content Conten
O O O O O O O O O O O O O O O O O O O	Procedure 1. Into a 3 Neck Flesk equipped with an overhead stirrer, Dean stark collector, condensor, and heating mantle was placed 1835.7600 grams (12.0000 mol) of 2-Bromopropionic acid. 2. To the 2-Bromopropionic acid/butanol mir was edded 889.4401 grams (12.0000 mol) of Butanol. 3. To the 2-Bromopropionic acid/butanol mir was edded 1034.1500 grams (12.0000 mol) of Hexans. 4. To the flask is edded 44.1500 grams of Dowex resin to facilitate the esterification. The resin is previously dried and has an extivity of 3 68 grams/mol. 5. Two variers are attached to the heating mantle and a setting of 50% power is used for heating to repid reflux. 6. The reaction is complete. 7. Herane is then proved by continuous draining of the dean stark collector. 8. The reaction is then cooled to mom temperature and filtered through a fritted glass funnel to remove the Dowex resin. 9. The crude a-butyl-2-homopropionate is then purified via vacuum distillation. [The vacuum distillation procedure is below] Vacuum distillation • The product is placed into a 5L round bottom and connected to the pilot scale distillation head equipped with a vagreux column. The material is heated in a 5L mantle set to 45-50% power with a varies. • The product is collected at a head temp of 40-45°C. The material rapidly condenses once the apparature is heated up. Total time for distillation is emprox. 5 hours.
2050	References

FIG. 21

FIG. 22

